

# COONEY FREEZE BLOCK™ SPECIFICATION DATA

## FREEZE BLOCK™ COIL SPECIFICATION DATA

### Fluid (Chilled Water or Hot Water) with Freeze Block™ Technology specifications

- Provide a fluid coil with Cooney Freeze Block™ Technology. Coil shall be manufactured with an expansion relief header that is brazed into each and every return bend.
- A combination relief valve that operates by pressure and temperature, (designed to re-seat after activation) shall be affixed to the expansion relief header to protect the coil during freezing conditions.
  - » The pressure relief set point to be 200 psi.
  - » The temperature relief set point to be 35 degrees.
  - » All Freeze Block™ Valves shall be situated above a drain pan.
- The coils shall be manufactured utilizing:
  - » Tubes:
    - 1/2 inch diameter copper tubes – a minimum tube wall thickness of 0.022”.
    - 5/8 inch diameter copper tubes – a minimum tube wall thickness of 0.020”.
    - Return bend wall thickness to match or exceed tube wall thickness
    - Hairpin return bends not permitted
- All coils equipped with Cooney Freeze Block™ Technology to be installed inside of any air handling unit must be equipped with access doors at all relief valve locations. These access doors must be large enough to perform any and all necessary maintenance to the relief valve sections of the coil.
- All pressure boundary joints to be brazed by personnel certified to ASME Section IX
- Coils to be cleaned using a solvent degreasing method, either submerged or vapor, using perchloroethylene or similar solvent.
- This technology shall be wind tunnel, climate room and field tested with a minimum of 5 years of industry usage

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- Provide a thirty, (30) month warranty against any freeze related damages to the entire coil. Warranty shall cover repair of existing or supply of a replacement coil. Items of note:
  - » All Coil Components, including but not limited to return bends shall be covered under this warranty.
  - » Warranty shall be activated once product is shipped.
  - » No additional activation nor registration shall be required.
- In lieu of utilizing Freeze Block Technology, the contractor shall provide:
  - » Heat Trace of entire coil, up to and including the header
  - » Glycol loop to include coil, circulator pump and heat exchanger tied into the existing water loop. Heat exchanger shall be located indoors such that water will not be exposed outside air conditions.
- Contractor shall be responsible for all aspects of this change, including but not limited to costs associated with the following:
  - » Design
  - » Electrical
  - » Glycol Fill
  - » Pumping
  - » Plumbing
  - » Insulating
  - » Structural
  - » Cutting, patching and painting
- Contractor to submit glycol loop design including mechanical, electrical and structural drawings. Drawings shall be stamped by a professional engineer that is licensed in the state of the project location.